Metra

Metra - Amirkabir Institute research paint polymer, coatings, materials, corrosion

test report

date: 7.11.2015 № : c 9408 / 7464

application: 12 лист

General Manager Parsian Touf Sarira Engineer Azadeh Abrishamkar

hi

we considered the submitted documents dated 20.09.2015 No. tuv / t / 119, please see the test report (Pourghazian Crackle Paint).

Inspector Metra used your sample, and gave a test report.

Operator: laboratory

Yours faithfully CEO Metra – Amirkabir Institute research paint polymer, coatings, materials, corrosion Ali Bozorgi

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test report

Flexibility		
Customer name	Parsian Touf Sarira	
Material manufacturer / name and code(1)	Pourghazian crackpaint white WP	
	Pourghazian crackpaint silver SP	
Date of testing	26.10.2015	
Method test	ASTM D522	
Test device \ code	Mandrel/1530	
Sample(2)	Metal plate covered	
	DFT of WP: 30 µm	
	DFT of SP : 24 µm	
Laboratory conditions	temperature 23±2 (°C) humidity . Estimate :	
	35± 5 (%)	
Number works	2	
R	Results	
Code Sample	result	
Wp	8	
Sp	4	
(1): Material manufacturer / name and code for testing		
(2): Sample of the preparation is made by the custome	er	

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test report

Solid content		
Customer name	Parsian Touf Sarira	
Material manufacturer / name and code(1)	Pourghazian crackpaint white WP	
	Pourghazian crackpaint silver SP	
Date of testing	26.10.2015	
Method test	ASTM D2369	
Test device \ code	oven	
Sample(2)	Liquid paint	
Laboratory conditions	temperature 23±2 (°C) humidity Estimate : 35±	
	5 (%)	
Number works	2	
Results		
Code Sample	result	
Wp	26	
Sp	25.5	
(1): Material manufacturer / name and code for testing		
(2): Sample of the preparation is made by the custome	er	

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Adhesion (in section)		
Customer name	Parsian Touf Sarira	
Material manufacturer / name and code(1)	Pourghazian crackpaint white WP	
	Pourghazian crackpaint silver SP	
Date of testing	26.10.2015	
Method test	ASTM D3359	
Test device \ code	в разрезе	
Sample(2)	Metal plate and polycarbonate coated plates	
	DFT of WP: 30 µm	
	DFT of SP : 24 µm	
Laboratory conditions	temperature 23±2 (°C) humidity Estimate : 35±	
	5 (%)	
Number works	2	
Results		
Code Sample	result	
Metal plate covered Wp	5B	
Polycarbonate plate covered WP	5B	
Metal plate covered SP	5B	
Polycarbonate plate covered SP	5B	
(1): Material manufacturer / name and code for testing		
(2): Sample of the preparation is made by the customer		

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density		
Customer name	Parsian Touf Sarira	
Material manufacturer / name and code(1)	Pourghazian crackpaint white WP	
	Pourghazian crackpaint silver SP	
Date of testing	26.10.2015	
Method test	ISO2811	
Test device \ code	Pycnometer	
Sample(2)	Liquid paint	
Laboratory conditions	temperature 23±2 (°C) humidity Estimate : 35±	
	5 (%)	
Number works	2	
Results		
Code Sample	result	
Wp	0.99	
Sp	0.96	
(1): Material manufacturer / name and code for testing		
(2): Sample of the preparation is made by the customer		

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Fineness of grinding		
Customer name	Parsian Touf Sarira	
Material manufacturer / name and code(1)	Pourghazian crackpaint white WP	
Date of testing	26.10.2015	
Method test	ASTM D1210	
Test device \ code	Hammer meter	
Sample(2)	Liquid paint	
Laboratory conditions	temperature 23±2 (°C) humidity Estimate : 35±	
	5 (%)	
Number works	2	
Results		
Code Sample	result	
Wp	>100	
(1): Material manufacturer / name and code for testing		
(2): Sample of the preparation is made by the customer		

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Обьем покрытия	
Customer name	Parsian Touf Sarira
Material manufacturer / name and code(1)	Pourghazian crackpaint white WP
	Pourghazian crackpaint silver SP
Date of testing	26.10.2015
Method test	The metra method(2)
Test device \ code	Pfund cryptometer
Sample(2)	Liquid paint
Laboratory conditions	temperature 23±2 (°C) humidity Estimate : 35±
	5 (%)
Number works	2
Results	
Code Sample	result
Wp	6.8 метр квадрат
Sp	9.5 метр квадрат
(1): Material manufacturer / name and code for testing	

^{(2):} The method was based on a book "paint & coating testing manual" Joseph V. koleske

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^{(3):} Sample of the preparation is made by the customer



test report

First drying time		
Customer name	Parsian Touf Sarira	
Material manufacturer / name and code(1)	Pourghazian crackpaint white WP	
	Pourghazian crackpaint silver SP	
Date of testing	26.10.2015	
Method test	ASTM D1640	
Sample(2)	Liquid paint	
	Thickness of wet paint: 60 μm	
Laboratory conditions	temperature 23±2 (°C) humidity Estimate : 35±	
	5 (%)	
Number works	2	
Results		
Code Sample	result	
Wp	2 Minutes	
Sp	4 Minutes	
(1): Material manufacturer / name and code for testing		
(2): Sample of the preparation is made by the customer		

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Gl	loss	
Customer name	Parsian T	Couf Sarira
Material manufacturer / name and code(1)	Pourghazian crackpaint	white WP
	Pourghazian crackpaint	silver SP
	Pourghazian crackpaint	Fluorescent Violet FP
Date of testing	26.10).2015
Method test	ASTN	1 D523
Sample(2)	Liqui	d paint
	Thickness of w	vet paint: 60 µm
Laboratory conditions	temperature 23±2 (°C)	humidity Estimate: 35±
	5	(%)
Number works		3
Res	sults	
Code Sample	Result(60 °)	Result(85°)
Wp	1.9	3.4
Sp	13.8	37.9
FP	1.0	7.8
(1): Material manufacturer / name and code for testing		
(2): Sample of the preparation is made by the customer		

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Test scratch		
Customer name	Parsian Touf Sarira	
Material manufacturer / name and code(1)	Pourghazian crackpaint white WP	
	Pourghazian crackpaint silver SP	
Date of testing	26.10.2015	
Method test	ISO 1518	
Sample(2)	Polycarbonate coating	
Laboratory conditions	temperature 23±2 (°C) humidity Estimate : 35±	
	5 (%)	
Number works	2	
Results		
Code Sample	result	
Wp	2000	
Sp	2000	
(1): Material manufacturer / name and code for testing		
(2): Sample of the preparation is made by the customer		

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Water Resistance		
Customer name	Parsian Touf Sarira	
Material manufacturer / name and code(1)	Pourghazian crackpaint white WP	
	Pourghazian crackpaint silver SP	
Date of testing	28.10.2015	
Method test	ISO 105	
Sample(2)	Polycarbonate coating	
Test mode	Tap water: 25 °C	
	Test duration: 72 часа	
Laboratory conditions	temperature 23±2 (°C) humidity Estimate : 35±	
	5 (%)	
Number works	2	
Results		
Code Sample	result	
Wp	Does not depart and adherence rate	
Sp	Does not depart and adherence rate	
(1): Material manufacturer / name and code for testing		
(2): Sample of the preparation is made by the customer		

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Resistance UV (ultraviolet)		
Customer name	Parsian Touf Sarira	
Material manufacturer / name and code(1)	Pourghazian crackpaint white WP	
	Pourghazian crackpaint silver SP	
Date of testing	28.10.2015	
Method test	ASTM G154	
Sample(2)	STEEL coating (150*100*1)mm	
Test mode and Code	ATLAS UV 2000 /1541	
EXPOSURE MODE	4 hours UV EXPOSURE / 4 hours condensation	
Type fluorescent lamp	UVA - 340nm	
Type thermometer	Black panel thermometer (BPT)	
The radiation intensity (W.m-2.nm-1)	0.77	
BPT during exposure to UV (ultraviolet) (° C)	60	
BPT during exposure to moisture (° C)	50	
Nominal thickness of dryness (μm)	24	
Test duration (hours)	72	
Laboratory conditions	temperature 23±2 (°C) humidity Estimate : 35± 5 (%)	
Number works	1	
Results		
Code Sample	result	
Wp	No visible discoloration	
Sp	No visible discoloration	
(1): Material manufacturer / name and code for testing		
(2): Sample of the preparation is made by the customer		

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Moisture resistance		
Customer name	Parsian Touf Sarira	
Material manufacturer / name and code(1)	Pourghazian crackpaint white WP	
	Pourghazian crackpaint silver SP	
Date of testing	28.10.2015	
Method test	цифровой камере влажности /1524	
Sample(2)	ABS покрытый (100*100*10)mm	
EXPOSURE MODE	72 час	
Test mode	Temperature 40 °C± 2 ,100% humidity	
Compilation date test	30.10.2015	
Laboratory conditions	Temperature 23 °C ± 2 ,35±5 % humidity	
Number works	1	
Results		
Code Sample	result	
Wp	Absence of visible discoloration and blister,	
	paint	
	Does not depart and adherence rate	
Sp	Absence of visible discoloration and blister,	
	paint	
	Does not depart and adherence rate	
(1): Material manufacturer / name and code for testin	<u>C</u>	
(2): Sample of the preparation is made by the custom	er	

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